

CLAIMS

1. A laminate sheet formed by laminating an adhesive sheet having a predetermined form and a protective member in different positions on a long release sheet,

wherein said protective member is thicker than said adhesive sheet and is provided so as not to overlap said adhesive sheet when said laminate sheet is wound into a roll.

2. The laminate sheet according to claim 1, wherein said adhesive sheet is provided continuously in a central portion in the direction of width of said release sheet, and said protective member is provided on both side portions in the direction of width of said release sheet.

3. A laminate sheet formed by laminating an adhesive sheet having a predetermined form and a protective member in different positions on a long release sheet,

wherein said protective member is thicker than said adhesive sheet and is provided so as to partially overlap said adhesive sheet when said laminate sheet is wound into a roll.

4. The laminate sheet according to claim 3, wherein said adhesive sheet is provided in a continuous plurality in

a central portion in the direction of width of said release sheet such that gaps are formed at least in the vicinity of both side portions in the direction of width of said release sheet, and said protective member is provided on both side portions in the direction of width of said release sheet and in the gaps between the plurality of said adhesive sheets.

5. The laminate sheet according to claim 3, wherein the thickness of said protective member is greater than the thickness of said adhesive sheet by 5 to 100 μ m.

6. The laminate sheet according to claim 3, wherein the surface area of the overlapping part between said protective member and said adhesive sheet is not more than 50% of the surface area of said adhesive sheet.

7. The laminate sheet according to claim 1 or 3, wherein said adhesive sheet comprises a base material constituted by a resin sheet, and an adhesive layer.

8. The laminate sheet according to claim 1 or 3, wherein said adhesive sheet is an optical discs producing adhesive sheet.

9. A laminate sheet roll formed by winding the laminate sheet according to claim 1 or 3.

10. A producing method for a laminate sheet, comprising the steps of:

laminating an adhesive sheet and a protective sheet successively onto a long release sheet;

cutting said protective sheet such that when the obtained laminate sheet is wound into a roll, the protective sheet and the adhesive sheet in a target form do not overlap;

removing the unnecessary portions of said protective sheet to form a protective member comprising the remaining protective sheet and the adhesive sheet positioned therebelow;

cutting said adhesive sheet into the target form thereof; and

removing the unnecessary portions of said adhesive sheet to form the adhesive sheet in the target form thereof.

11. A producing method for a laminate sheet, comprising the steps of:

laminating an adhesive sheet and a protective sheet successively onto a long release sheet;

cutting said protective sheet such that when the obtained laminate sheet is wound into a roll, the protective sheet and the adhesive sheet in a target form partially overlap;

removing the unnecessary portions of said protective sheet to form a protective member comprising the remaining protective sheet and the adhesive sheet positioned therebelow;

cutting said adhesive sheet into the target form thereof; and

removing the unnecessary portions of said adhesive sheet to form the adhesive sheet in the target form thereof.

12. The producing method for a laminate sheet according to claim 10 or 11, wherein said protective sheet and said adhesive sheet are cut integrally such that the cuts do not reach said release sheet when said protective sheet is cut.

13. A producing method for a laminate sheet, comprising the steps of:

laminating an adhesive sheet onto a long release sheet;

providing protective portions on said adhesive sheet at an arbitrary stage to form a protective member comprising

said protective portions and the adhesive sheet positioned therebelow;

cutting said adhesive sheet into a target form such that when the obtained laminate sheet is wound into a roll, said protective portions and the adhesive sheet in target form do not overlap; and

removing the unnecessary portions of said adhesive sheet to form the adhesive sheet in the target form thereof.

14. A producing method for a laminate sheet roll, comprising the steps of producing a laminate sheet using the laminate sheet producing method according to claim 10, 11 or 13 and then winding the obtained laminate sheet into a roll.